Work Orde Wednesday, Augu												Page 1
Item ID:	D3536-15			Accept					Setup	Start		
Revision ID:					1 18211454 BIB 18141 BBIII KBIII			88 31 1 88 3				*** *** ****
Item Name:	Gasket			11						Stop		
Start Date:	8/17/2011	Start Qty: 12.00			Cust Item I	D:						
Required Date:	8/18/2011	Req'd Qty: 12.00			Customer:							
Reference:								_		C44		
Approvals:	Process Plan	n:	Date: <u>\//08//</u> 7	Tooling:	Da	ate:		ŀ	Run	Start		
			Date:	SPC (Y/N):	Da	ate:	and state of the s			Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										
D3536	Rev	A										
100				0.00								
		FLOW WATER JET		0.00				B11-	8-17			
Waterjet FLOW CNC Waterje	et .	Memo 1-Cut as r	oer Dwg D3536 □Dwg Rev	:Prog Rev:_	A 🖂2-						\bigcirc	
The west of the state of the st	•	Deburr if		·								
1 10 		QC2- Inspect parts off	machine FAI/FAIB	0.00				_		_		
OC		Memo		0.00				18/1	- 8-1	4		
Quality Control		Wello										
120		QC8- Inspect parts - se	econd check	0.00 _								
		QCo- mapeer parts - si	boond chook		losliz			(1)	١,			
QC		Memo		0.00	(04 ((*			CTIC	<u>リー</u>			
Quality Control												

W/O:			W	ORK ORDER CHANG	ES	· ·	,			
DATE	STEP	PRO	OCEDURE CHA	NGE	В	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Y	es N	o DQ	A:	Date: _	
	Res	olution:	Disposition	n:	_ QA: N/	C Clos	sed:		Date: _	, , , , , , , , , , , , , , , , , , ,
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	ICR)			·	
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B	gn &	Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	_	Date				
		· · · · · · · · · · · · · · · · · · ·								

Work Order ID 72881

Wednesday, August 17, 2011 10:46:25 AM



Page 2

Item ID:

D3536-15

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Required Date: 8/18/2011

Gasket

8/17/2011

Start Qty: 12.00

Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals:	Process Plan:QC:	Date:	Tooling: SPC (Y/N):		nte:		R	un Sta Sto] 	
Sequence ID/ Work Center II	Operation Description	T 0 A	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & S	Stock Location:	0.00				11	18/18	7. I	1/120
Packaging	Memo		0.00				4	'	·· ·	1

140

Packaging

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

M1-08-18

	•									
W/O:				W	ORK ORDER CHANG	ES				
DATE	STEP		PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			-							
Part No) :		PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A:	Date: _	
	R	esolution:		Disposition	on:	_ QA: N/C C	losed:		Date: _	
NCR:	. ·			WORK ORD	ER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Descri	ption of NC			ion B	Verific	cation	Approval	Approval
	0.2.		ection A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
									·	
			•							

Picklist Print

Wednesday, August 17, 2011 10:46:23 AM

Work Order ID: 72881

Parent Item:

D3536-15

Parent Item Name: Gasket



Start Date: 8/17/2011

Required Date: 8/18/2011

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No		100	sf	223.0500	0.9848	13.13067			
										a 11 91	7	

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code		(2)
MAT052	223.05			(2)
117295	55.68		·	\bigcirc
118026	167.37		118076	

W/O:			V	VORK ORDER	CHANGES					
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
ļ										
Part No		PAR #:								
Resolution:		esolution:	Disposit	tion:	Q,	A: N/C CI	osed:		Date:	
NCR:			WORK OR	DER NON-CO		E (NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action De	scription	Sign &	- Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
			O.IIIOI E.IIIg	Cino	Ling					
					·					
					- 					

DART AEROSPACE LTD	Work Order:	72881
Description: Gasket	Part Number:	D3536-15
•		
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X F	First Article	F	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
39.15	+/-0.030	39.15	A		TBOI	
35.65	+/-0.030	35.64	D		7	
33.65	+/-0.030	33.65	7		Τ	
30.15	+/-0.030	33.15	a		7	
24.90	+/-0.030	24.90	v		7	
19.65	+/-0.030	19.65	8		7	
14.40	+/-0.030	14,40	Ð		7	
9.15	+/-0.030	9.15	*		7	
5.65	+/-0.030	5.65	A		τ	
3.90	+/-0.030	3,90	X		7	
8.00	+/-0.030	8.00	X		7	
16.00	+/-0.030	16.00	8		Ţ	
24.00	+/-0.030	24.00	€		7	
0.30	+/-0.030	. 298	B		V B07	
0.30	+/-0.030	-301	0		V	
1.89	+/-0.030	1.888	0		V	
Ø0.19	+0.005/-0.001	,191	8		V	

Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	11-8-17	Date: Woslia	Date:	N/A

[Rev	Date	Change	Revised by	Approve⁄d
ſ	Α	07.03.14	New Issue	KJ/JLM 🚓	
-				v - T - T -	, ,

	•							*		g
W/O:			W	ORK ORDER CHANG	ES			_		
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
										
Part No	•	PAR #:	Fault Cat	egory:	_ NCI	R: Yes I	No DQ	A:	_ Date: _	
	R	esolution:	Dispositi	on:	_ QA	N/C Clo	sed:		Date: _	
NCR:		V	ORK ORI	DER NON-CONFORMA	ANCE	(NCR))			
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification		cation	n Approval	Approval
			Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
		·	,							
					•					·
		·								
									-	

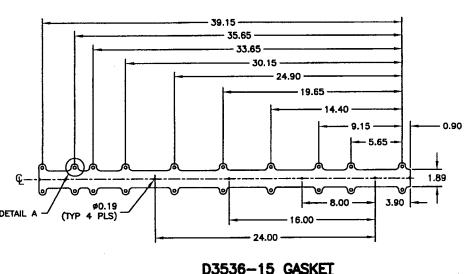
06.10.25

GASKET

SCALE 6

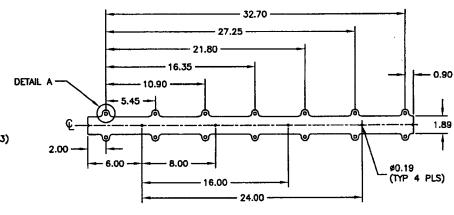
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07.02.12



CL11/08/17

W10'. 72881



D3536-21 GASKET

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DOCUMENT IS

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COPIED

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT &
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

	-								
W/O:			WO	RK ORDER CHANG	ES			- · · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cated	10rv:	NCR: Yes	No De	 QA:	Date:	
1		· ·	Disposition:						
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC	Corrective Action Section			Veri		Approval	Approval
	Section A		Initial Chief Eng	Action Description Chief Eng	Action Description Chief Eng Chief E		Section C Chief Eng		QC Inspector
									-
l									